



# Environmental Impact Assessment of Four Lanning of Nagpur-Katol Section of NH-353J

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## Article Info

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| KEYWORDS   | ABSTRACT  |
|--|---|
| Environmental Impact Assessment (EIA),<br>Environmental Management Plan (EMP),<br>National Highway NH-353J,<br>NHAI,<br>MoRTH. | <p>This study presents a critical environmental impact assessment (EIA) of the four-laning of the Nagpur-Katol section of National Highway NH-353J. The project is significant for regional connectivity and economic development; however, it also poses potential environmental threats including land degradation, loss of biodiversity, air and noise pollution, and social displacement. The study follows the guidelines outlined in the EIA Notification 2006 by MoEF&amp;CC and the MoRTH Environmental Guidelines. Baseline environmental data has been collected and analyzed for air, water, noise, soil, and biological environment. Environmental impact prediction has been done using qualitative and quantitative methods, and mitigation measures have been proposed to minimize adverse impacts. The study concludes with the preparation of an Environmental Management Plan (EMP) and a monitoring framework to ensure sustainable construction and operation phases.</p> |

## 1. INTRODUCTION

According to the Environmental Impact Assessment Guidance Manual for Highways, 2010, the Environmental Impact Assessment (EIA) serves as a vital planning instrument that has been widely recognized as a fundamental component of sound and informed decision-making in developmental projects. EIA plays a crucial role in ensuring that environmental considerations are integrated into the planning and

implementation phases of infrastructure development, particularly in highway construction. Its principal objective is to assign due importance to environmental aspects by predicting and assessing the potential environmental impacts that may arise from the proposed project activities before any irreversible actions are taken. This pre-emptive approach ensures that the environment is not an afterthought but an essential factor in decision-making. Through systematic

identification, assessment, and characterization of the significant environmental effects, EIA provides essential information to both the public and the authorities. This process empowers stakeholders by fostering transparency and participation, thereby enabling the formation of an informed viewpoint regarding the environmental sustainability and acceptability of the proposed developmental activity. Additionally, it sets forth recommendations and mitigation measures that are necessary to minimize adverse effects on the environment. Hence, EIA not only facilitates environmentally responsible project planning but also strengthens the legal and institutional framework for sustainable development by emphasizing the need for protective strategies and adaptive management. The expansion of NH-353J is expected to bring significant benefits, including improved traffic flow, reduced congestion, and enhanced safety. However, the environmental concerns associated with road construction are multifaceted. The clearing of vegetation, displacement of wildlife, alteration of natural drainage patterns, and increased levels of air and noise pollution are some of the potential risks. Additionally, the socio-economic implications, such as displacement of local communities and changes in land use patterns, need to be addressed. These concerns underscore the importance of conducting a detailed EIA that considers the long-term ecological and social impacts of the project, ensuring that appropriate mitigation strategies are incorporated into the project design and execution. The significance of the four-laning project for the region's economic growth cannot be overstated, yet it is equally important to balance development with environmental preservation. By focusing on the specific environmental challenges posed by the Nagpur-Katol section, this study aims to provide a roadmap for achieving sustainable infrastructure growth. Through the implementation of effective mitigation measures, such as controlling dust emissions, managing construction waste, preserving natural habitats, and ensuring proper drainage systems, the project can minimize its environmental footprint. Furthermore, the Environmental Management Plan (EMP) will play a critical role in monitoring and managing ongoing environmental risks throughout the project lifecycle, ensuring that potential impacts are addressed in a timely and effective manner.

## 2. LITERATURE REVIEW

**Fernandez et al. (2000)** describe the use of an Integrated Landscape Ecological Approach to evaluate the environmental impact of a proposed highway traversing a highly sensitive habitat of the critically endangered Iberian Lynx (*Lynx pardinus*). This methodology aids in avoiding common errors in decision-making by promoting a deeper understanding of the ecological constraints associated with the project. The paper illustrates how, within the framework of an Environmental Impact Assessment (EIA) for a highway project passing through a sensitive ecological zone, the Integrated Landscape Ecological Analysis (ILA) enables a thorough evaluation and prediction of the target species' ecological behavior. This approach facilitates a comparative assessment of different alignment alternatives without the influence of preconceived notions about "less harmful" options. The highway project in question was planned for short-term construction (2000–2001) and aimed to connect Lisbon, the capital of Portugal, with Algarve, the southern region of the country. The EIA specifically focused on the section of the proposed highway that would cross a mountainous chain separating Algarve from the rest of Portugal. This segment was intended to be situated approximately 50 km east of the existing main access route, which currently follows a valley aligned with a natural geological fault and is shared with a railway corridor.

**Kuitunen et al. (2007)** discussed the comparison of Environmental Impact Assessment (EIA) and Strategic Environmental Assessment (SEA) outcomes using the Rapid Impact Assessment Matrix (RIAM) method. A variety of techniques have been developed to support impact assessment processes, including scoping, checklists, matrices, qualitative and quantitative models, literature reviews, and decision-support systems. RIAM, originally designed to evaluate alternative procedures within a single project, was utilized in this study to compare the environmental and social impacts of multiple projects, plans, and programs within the same geographical area. The RIAM method evaluates impacts based on five distinct criteria. In this study, these criteria were applied to the most significant impacts identified in the assessed cases. Each impact was scored based on both its environmental and social consequences. The results demonstrated that RIAM is a useful tool for the

comparison and ranking of diverse and unrelated projects, plans, programs, and policies—enabling an objective evaluation of their positive or negative impacts. One of the primary goals of EIA is to anticipate and assess the significant environmental consequences of proposed projects before implementation, thereby supporting informed decision-making and sustainable development.

**Tullos et al. (2008)** analyzed the Environmental Impact Assessment (EIA) process of the Three Gorges Project (TGP) in China, using it as a case study to evaluate the feedback loop between EIA, scientific research, and policymaking. The study investigated whether identifiable patterns exist between the number of scientific publications related to environmental impacts. The paper highlights the need for institutional changes to improve the connection between scientific research and policymaking, aiming to enhance the environmental sustainability of large-scale infrastructure projects such as dams. While large dams provide numerous societal benefits—such as water storage, hydropower, and flood control—they also pose significant and often irreversible environmental impacts. As global pressures from climate change, increasing risks of floods and droughts, and rising energy demand continue to grow, a surge in the development of new large dams is expected. However, the authors emphasize that without comprehensive and science-informed assessments of potential impacts, such projects risk causing long-term environmental degradation.

**Villarroya et al. (2012)** discussed the importance of integrating avoidance, minimization, and compensation techniques collectively within the Environmental Impact Assessment (EIA) process to effectively reduce the ecological impacts caused by development projects. The primary goal of EIA is to enhance the sustainability of environmentally regulated projects by identifying significant environmental impacts and recommending appropriate mitigation measures. The authors emphasized the need for new conceptual frameworks and innovative practices in EIA to foster more sustainable project outcomes. Beyond the development of new approaches, they advocate for the formulation of practical strategies that can be applied across real-world EIA processes. In Spain, avoidance and minimization of ecological impacts are already well embedded in the mindset and daily practices of EIA professionals.

However, the authors note that ecological compensation is often overlooked or inadequately addressed. The central role of ecological evaluation, particularly in relation to residual impacts, tends to go unnoticed by the general public and is often weak or absent in official EIA documentation. A review of 72 Records of Decision (RODs) for road and railway projects in Spain revealed a consistent pattern: while EIA reports frequently prioritize avoidance and minimization, they pay limited attention to ecological compensation. Moreover, the evaluation of residual impacts, which should serve as the basis for compensation, was found to be insufficiently addressed—if at all—in one of the primaries legally binding and publicly accessible sources for EIA decision-making in Spain.

**Sharma et al. (2005)** discussed the salient features of the revised Environmental Impact Assessment (EIA) procedures and guidelines, with a specific focus on roads and highways, comparing them to the earlier May 1994 EIA Notification. In the revised notification, the extensive list of 32 project types in the pre-1994 version was restructured into 8 main categories and subcategories, organized based on the pollution potential thresholds of the projects. Road and highway projects are specifically listed under Category 7(f) and are categorized into Category A or B1, based on defined screening thresholds in the revised 2006 EIA Notification. All road and highway projects classified as Category A or B1 must undergo public consultation, as mandated in the revised procedures, to ensure transparency and address public concerns.

**Chopra et al. (2011)** emphasized the importance of Environmental Impact Assessment (EIA) in ensuring the sustainable development of highway projects, using a case study of a 20-kilometer-long vital road link. The study assessed the existing environmental conditions at the project site and examined the potential impacts of the proposed development. Parameters evaluated included socio-economic, biological, air (dust), water, noise, ecological, soil, and cultural factors. Using existing data and the matrix method for impact evaluation, the study quantified total environmental impact and identified appropriate mitigation and enhancement measures to be implemented during both the construction and operation phases. Although the project posed certain major environmental concerns, the overall conclusion was that it would be environmentally beneficial if



mitigation strategies were properly executed. The study also identified broader challenges in the effectiveness of the EIA process, noting that its limitations arise not just from technical or methodological shortcomings but also from procedural inefficiencies. A significant issue highlighted was the lack of meaningful public participation, which the authors recommend should be strictly incorporated and continuously monitored.

The study titled "Environmental Impact Assessment of Six Laning through NH-4" by **Sagar M. Gawande and Prashant A. Kadu (2013)** in the International Journal of Scientific & Engineering Research explores the environmental consequences of highway expansion projects, specifically the proposed six-laning of a 130-kilometer stretch of National Highway 4 (NH-4) from Pune to Bangalore. This paper highlights the importance of the Environmental Impact Assessment (EIA) as a critical tool in evaluating both the positive and negative impacts of such infrastructure development projects on the physical, biological, and socio-economic environment. The authors stress that EIA is an essential process for minimizing environmental degradation by incorporating alternative designs, modifications, and remedial measures. The methodology employed in the study involves assessing key environmental parameters such as air quality, water quality, soil characteristics, noise levels, and ecological health. Through the collection and analysis of samples from the project site, including air, water, and soil, the study examines the current state of these environmental components and how they might be affected by the proposed six-laning project. The paper provides a comprehensive analysis of the socio-economic and biological impacts of highway expansion, noting that road development can lead to significant ecological damage, habitat disturbance, and loss of flora and fauna. However, the authors argue that the expansion of NH-4 is necessary for accommodating the growing traffic volume, particularly since the current two-lane highway is insufficient for handling existing traffic flows. Gawande and Kadu (2013) emphasize the importance of mitigating environmental impacts during different stages of the project, suggesting several mitigation measures. For instance, they recommend air quality management through dust control and vehicular emission standards, water conservation strategies, soil stabilization techniques, and noise reduction methods. Additionally, the report underscores the need for public

awareness and engagement in the EIA process to ensure that the concerns of local communities are addressed. The case study of NH-4 serves as a relevant example of how EIAs can guide the sustainable development of highway projects in India. The research demonstrates that while road infrastructure is crucial for economic growth, it must be planned and executed in a manner that balances development objectives with environmental conservation. By addressing environmental and social challenges early in the project design phase, EIAs can help minimize long-term negative effects and promote more sustainable infrastructure development. The significance of this study lies in its holistic approach to understanding the impact of highway expansion on diverse environmental and socio-economic parameters. It provides valuable insights for policymakers, engineers, and environmental planners, demonstrating that the success of large-scale infrastructure projects is not only measured in terms of economic output but also in how well environmental and social factors are integrated into the decision-making process.

### 3. PROPOSED METHODOLOGY

#### 3.1 STUDY AREA AND PROJECT DESCRIPTION

National Highway 353J (NH 353J) is a four-lane highway in Maharashtra, India, a spur road of National Highway 53, connecting Nagpur Outer Ring Road (Fetri) to Chandur Bazar, passing through Katol, Kalmeshwar, Jalalkheda, Warud, Morshi, Achalpur, and Paratwada.

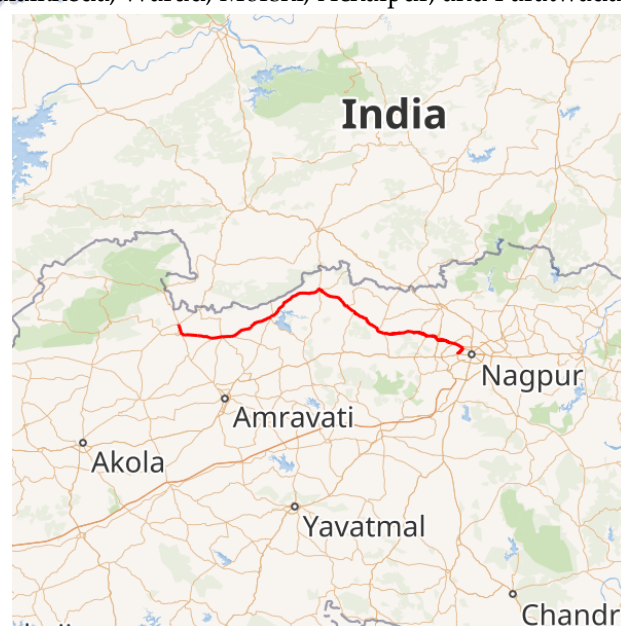


Fig.3.1: Map of National Highway 353J in red

1. Project Location: NH-353J, Nagpur-Katol Section (Length ~50 km)
2. Project Proponent: NHAI
3. Design Features: 4-lane divided carriageway, ROW, service roads
4. Environmental Sensitivity: Forest areas, agricultural land, settlements
5. Name of Project for which Forest Land is required: Rehabilitation and Up-gradation of Nagpur-Katol National Highway 353 J from existing KM 13+000 (Outer Ring Road, Nagpur) to 62+900 (Katol bypass) two/ four lane with paved shoulders in the state of Maharashtra
6. Short narrative of the proposal and Project/scheme for which the forest land is required: The proposed Project is starting from Junction with Outer Ring Road, Nagpur to New Katol by pass end NH 353 J. The total length is 49.900 KM. The alignment passes through Nagpur district of Maharashtra; via Kalmeshwar, Katol.
7. State: Maharashtra
8. Category of the Proposal: Road
9. Shape of forest land proposed to be diverted: Linear
10. Estimated cost of the Project (Rupees in lacs): 135000
11. Area of forest land proposed for diversion (in ha.): 13.761
12. Non-forest land required for this project (in ha.): 0
13. Total period for which the forest land is proposed to be diverted (in years): NIL

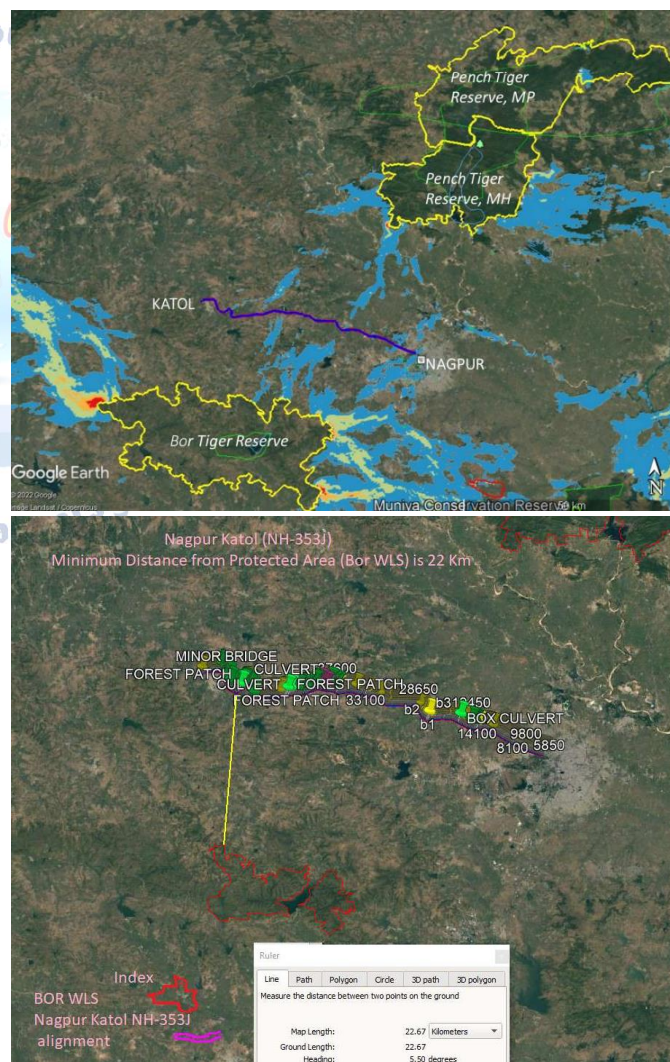
**Table 3.1: Village wise breakup**

| S.No. | Village       | Forest Land(ha.) | Non-Forest Land(ha.) |
|-------|---------------|------------------|----------------------|
| 1.    | Yerla         | 0.6              | 0                    |
| 2.    | Dahegaon      | 0.0113           | 0                    |
| 3.    | Amnergondi    | 2.64             | 0                    |
| 4.    | Borgondi      | 7.78             | 0                    |
| 5.    | Pardi Gotmare | 0.02             | 0                    |
| 6.    | Chargaon      | 0.21             | 0                    |
| 7.    | Peth Budhwar  | 0.59             | 0                    |
| 8.    | Sonkhamb      | 0.06             | 0                    |
| 9.    | Methpanjra    | 0.59             | 0                    |
| 10.   | Tarabodi      | 0.82             | 0                    |
| 11.   | katol         | 0.43             | 0                    |
|       | Total         | 13.7513          | 0                    |

## 4. ENVIRONMENTAL MANAGEMENT PLAN (EMP)

### 4.1 PROPOSED WILDLIFE MITIGATION PLAN

Proposed Wildlife Mitigation Plan for Diversion of 14.07 Ha of Forest land for Upgradation of Nagpur-Katol section of NH 353J from Km 13+00 (Outer Ring Road, Nagpur) to 62+900 (End of Katol Bypass). The National Highways Authority of India (NHAI) has proposed the upgradation of the Nagpur-Katol section of National Highway 353J to a 4-lane carriageway with paved shoulders, covering a stretch from kilometer 13+000 (Outer Ring Road, Nagpur) to kilometer 62+900 (end of Katol Bypass), with a total length of approximately 49.9 kilometers. This strategic infrastructure development aims to enhance regional connectivity by linking Katol and Kalmeshwar Tehsils of Nagpur district to Nagpur city, and further extending the connectivity to Warud Tehsil in Amravati district.



**Fig.4.1: Proposed alignment for four-laning of the National Highway 353J passing through the Pench – Bor tiger corridor in the Vidarbha Landscape, Maharashtra**



With the recorded traffic volume reaching 21,794 vehicles per day as of November 2020, the current 2-lane configuration is insufficient to accommodate the growing traffic demand, thereby necessitating the expansion to a 4-lane configuration to ensure smooth and efficient vehicular movement. Importantly, while the alignment of the proposed road does not intersect any designated protected areas and the required forest clearance permissions have been duly obtained, the alignment does traverse through the Pench-Bor tiger corridor, which is part of the Eastern Vidarbha Landscape. This ecologically sensitive corridor comprises both designated forest areas and scattered forest patches embedded within an agricultural matrix, raising the need for careful environmental consideration and mitigation strategies to minimize potential impacts on wildlife movement and habitat connectivity.

#### 4.1.1 Projected impacts of the highway up-gradation

The proposed upgradation of National Highway 353J, which spans a length of 59.8 kilometers, traverses through a landscape composed of fragmented forest patches interwoven with agricultural areas and human settlements. This mosaic of land use forms an ecologically significant corridor that facilitates connectivity between the Pench and Bor Tiger Reserves in Maharashtra. Despite the seemingly fragmented nature of the project site, this corridor remains vital for the movement and genetic exchange of wildlife, especially apex predators such as tigers, and a variety of associated fauna. However, the expansion of the highway to a wider, 4-lane configuration poses a serious threat to this ecological linkage. The widened road, along with the anticipated increase in vehicular traffic, especially high-speed traffic, is expected to intensify negative impacts on local biodiversity. Numerous studies have documented that such infrastructural developments can result in increased wildlife mortality due to vehicle collisions, affecting not only large mammals like tigers and leopards but also smaller fauna including birds, amphibians, reptiles, and small mammals (Jackson 2000; Saxena et al. 2020; Dennehy et al. 2021). The physical presence of a wide, fast-moving road network acts as a significant barrier to wildlife movement, thereby fragmenting habitats and restricting access to essential resources. Furthermore, the constant

noise and disturbance from vehicular activity are known to adversely influence the behavior, distribution, and population dynamics of sensitive species such as herpetofauna, small mammals, and avifauna (Roedenbeck & Voser 2008; Rao & Koli 2017). As traffic intensity rises, so does the probability of wildlife-vehicle collisions, posing a dual threat—disrupting wildlife ecology and endangering human lives (Rico et al. 2007; van der Ree et al. 2011; Shilling et al. 2020; Taylor & Goldingay 2010; Diaz-Varela et al. 2011; Kučas & Balčiauskas 2021). Therefore, the ecological implications of this highway upgradation demand comprehensive mitigation planning, including wildlife crossing structures, fencing, and speed regulation measures, to ensure a balance between developmental needs and conservation priorities.

#### 4.1.2 Proposed Mitigation Measures

A comprehensive review of the proposed mitigation measures was undertaken, utilizing data derived from radio-telemetry studies on tiger movement corridors within the Vidarbha Landscape, as documented by Habib et al. (2021). This review focused on evaluating the alignment of highway segments that intersect with identified tiger corridors, forest patches demarcated in the study, and continuous forest tracts situated adjacent to the proposed road. Based on this spatial analysis, the dimensions and specifications of the mitigation structures—such as underpasses, box culverts, and minor bridges—were revised to enhance their ecological effectiveness, particularly in relation to their proximity to critical wildlife movement paths and forested zones. These revisions, along with specific recommendations, are detailed in the project documentation, with changes highlighted in green in Table 4.1 for ease of reference. It is important to note that for the highway section prior to chainage km 37.125, detailed structural specifications for the forest patches were not explicitly provided in the project documents. Therefore, information from the provided KML file was utilized to infer and suggest appropriate mitigation structures for this stretch. For effective wildlife permeability, all minor bridges along the alignment are recommended to maintain a minimum vertical clearance of 5 meters. Similarly, all box culverts situated within forest patches should adhere to a minimum dimension of 5 meters by 5 meters to facilitate

the safe passage of a variety of faunal species, from large mammals to smaller vertebrates. Additionally, some box culverts located adjacent to forested areas—although not explicitly identified in the KML file—have also undergone dimensional modifications to serve as potential wildlife crossing points. It should also be noted that certain structures identified during the review process were classified with the remark “not a mitigation structure.” These refer to culverts or bridges that, due to

their location or context, are unlikely to function effectively as wildlife crossings. As such, they are not proposed to be included in the final mitigation plan. The overall aim of these recommendations and design revisions is to ensure that ecological connectivity is preserved and enhanced, minimizing the long-term impact of highway expansion on the Pench-Bor tiger corridor and associated biodiversity.

**Table 4.1: Mitigation measures proposed by NHA for proposed upgradation of NH 353J, and revised recommended dimensions for maintaining the connectivity of the Pench-Bor tiger corridor in the Vidarbha Landscape, Maharashtra**

| SN | Location (Km) | Earlier Proposed Structure as per Forest Proposal | Earlier Proposed Span/ Opening (m) | Modified Structure considering Wildlife crossing | Modified Span/ Opening (m)           | Recommended Structure Dimensions (m) | Remarks   |
|----|---------------|---|------------------------------------|--|--------------------------------------|--------------------------------------|---|
| 1  | 17.100        | Box Culvert                                       | Span- 2 x 2m, Height- 2m           |  |                                      |                                      | No structure found in KML; Not a mitigation structure   |
| 2  | 37.125        | Box Culvert                                       | Width- 2m; Height 2m               | Box Culvert                                      | Width- 2m; Height 2m                 |                                      | Not a mitigation structure                              |
| 3  | 37.262        | Culvert   | 1.2 m                              | Culvert  | 1.2 m                                |                                      | Not a mitigation structure                              |
| 4  | 37.592        | Culvert   | 1.2 m                              | Culvert  | 1.2 m                                | 5 x 5                                | Recommended   |
| 5  | 37.890        | Culvert   | -                                  |  | Span: 2 x 1.5 x 1.5                  | 5 x 5                                | Recommended   |
| 6  | 38.400        | Minor Bridge                                      | Width- 8m; Height 2m               | Minor Bridge                                     | Width- 12m x 3no. = 36m; Height 4.5m | Width: 36, Height: 5                 | Recommended   |
| 7  | -             | Culvert   | -                                  |  |                                      |                                      |   |
| 8  | 39.066        | Minor Bridge                                      | Width- 12m; Height 4m              | Minor Bridge                                     | Width- 12m; Height 4m                |                                      | Recommended   |
| 9  | 39.150        | Culvert   | -                                  |  | 1 x 2 x 2                            | 5 x 5                                | Recommended; Move to Ch. 39.065                         |
| 10 | 39.425        | Box Culvert                                       | Width- 2m; Height 2m               | Box Culvert                                      | Width- 2m; Height 2m                 |                                      | Not a mitigation structure                              |
| 11 | 39.750        | Box Culvert                                       | Width- 2m; Height 2m               | Box Culvert                                      | Width- 2m; Height 2m                 |                                      | Not a mitigation structure                              |
| 12 | 40.000        | Culvert   | -                                  |  |                                      | 5 x 5                                | Dimensions of proposed structure have not been provided |
| 13 | 40.320        | Culvert   | -                                  |  |                                      | 5 x 5                                | Dimensions of proposed structure                        |

| SN | Location (Km) | Earlier Proposed Structure as per Forest Proposal | Earlier Proposed Span/ Opening (m) | Modified Structure considering Wildlife crossing | Modified Span/ Opening (m)                | Recommended Structure Dimensions (m) | Remarks     |
|----|---------------|---|------------------------------------|--|---|--------------------------------------|-------------|
| 14 | 40.460        | Culvert   | 2 x 1.2 m                          | Minor Bridge                                     | Width – 12 m x 2 no. = 24 m; Height 4.5 m |                                      | Recommended |
| 15 | 40.633        | Box Culvert                                       | Width – 2 m; Height 2 m            | Box Culvert                                      | Width – 2 m; Height 2 m                   | 5 x 5                                | Recommended |

|    |        |              |                               |              |                               |                      |  |
|----|--------|--------------|-------------------------------|--------------|-------------------------------|----------------------|--|
| 16 | 40.925 | Box Culvert  | Width – 2 m;<br>Height 2 m    | Box Culvert  | Width – 2 m;<br>Height 2 m    | 5 x 5                | Recommended                                |
| 17 | 41.200 | Minor Bridge | Width 8 m;<br>Height 5 m      | Minor Bridge | Width 8 m;<br>Height 5 m      |                      | Recommended                                |
| 18 | 41.570 | Culvert      | 1.2 m                         | Culvert      | 1.2 m                         |                      | Not a mitigation structure                 |
| 19 | 41.910 | Culvert      | 2 x 1.2 m                     | Culvert      | 2 x 1.2 m                     | 5 x 5                | Recommended                                |
| 20 | 42.267 | Culvert      | Width – 2 m;<br>Height 2 m    | Culvert      | Width – 2 m;<br>Height 2 m    | 5 x 5                | Recommended                                |
| 21 | 42.560 | Culvert      | Span: 2 x 1.5                 |              |                               | 5 x 5                | Recommended                                |
| 22 | 42.700 | Minor Bridge | Width 24 m;<br>Height 5 m     | Minor Bridge | Width 24 m;<br>Height 5 m     |                      | Recommended                                |
| 23 | 43.150 | Culvert      | -                             |              |                               | 5 x 5                | Recommended                                |
| 24 | 43.452 | Minor Bridge | Width 16 m;<br>Height 5 m     | Minor Bridge | Width 16 m;<br>Height 5 m     |                      | Recommended                                |
| 25 | 43.670 | Culvert      | 1.2 m                         |              | 1.2 m                         | 5 x 5                | Recommended                                |
| 26 | 44.000 | Box Culvert  | Width – 2 m;<br>Height 2 m    | Box Culvert  | Width – 2 m;<br>Height 2 m    | Width: 10; Height: 5 | Merge culverts on chainage 43960 and 44000 |
| 27 | 45.100 | Underpass    | Width – 12 m;<br>Height 4.5 m | Underpass    | Width – 12 m;<br>Height 4.5 m |                      | Not a mitigation structure                 |
| 28 | 45.200 | Box Culvert  | Width – 2 m;<br>Height 2 m    | Box Culvert  | Width – 2 m;<br>Height 2 m    |                      | Not a mitigation structure                 |

| SN | Location (Km) | Earlier Proposed Structure as per Forest Proposal | Earlier Proposed Span/ Opening (m) | Modified Structure considering Wildlife crossing | Modified Span/ Opening (m)       | Recommended Structure Dimensions (m) | Remarks                                |
|----|---------------|---|------------------------------------|--|----------------------------------|--------------------------------------|--|
| 29 | 45.670        | Culvert   | 1.2 m                              | Culvert  | 1.2 m                            | 5 x 5                                | Recommended                            |
| 30 | 46.000        | Minor Bridge                                      | Width – 2 x 12;<br>Height – 4 m    | Minor Bridge                                     | Width – 2 x 12;<br>Height – 4 m  | Width: 2 x 12,<br>Height: 5          | Recommended                            |
| 31 | 46.200        | Underpass   | Width – 12m;<br>Height – 4.5 m     | Underpass  | Width – 12m;<br>Height – 4.5 m   |                                      | Not a mitigation structure             |
| 32 | 46.300        | Box Culvert                                       | Width – 2 m;<br>Height – 2 m       | Box Culvert                                      | Width – 2 m;<br>Height – 2 m     |                                      | Not a mitigation structure             |
| 33 | 46.550        | Box Culvert                                       | 1 x 2 x 2                          |  |                                  |                                      | Not a mitigation structure             |
| 34 | 46.840        | Box Culvert                                       | Width – 2 m;<br>Height – 2 m       | Box Culvert                                      | Width – 2 m;<br>Height – 2 m     |                                      | Not on KML; Not a mitigation structure |
| 35 | 47.250        | Box Culvert                                       | Width – 2 m;<br>Height – 2 m       | Box Culvert                                      | Width – 2 m;<br>Height – 2 m     |                                      | Not a mitigation structure             |
| 36 | 47.570        | Minor Bridge                                      | Width – 2 x 12.5; Height – 3.5 m   | Minor Bridge                                     | Width – 2 x 12.5; Height – 3.5 m |                                      | Recommended with height 5 m            |
| 37 | 47.800        | Box Culvert                                       | Width – 2 m;<br>Height – 2 m       | Box Culvert                                      | Width – 2 m;<br>Height – 2 m     |                                      | Not a mitigation structure             |
| 38 | 48.185        | Culvert   | 1.2 m                              | Culvert  | 1.2 m                            |                                      | Not a mitigation structure             |
| 39 | 48.737        | Minor Bridge                                      | Width – 2 x 12.5; Height – 3 m     | Minor Bridge                                     | Width – 2 x 12.5; Height – 3 m   |                                      | Not a mitigation structure             |
| 40 | 48.850        | Box Culvert                                       | Width – 2 m;<br>Height – 2 m       | Box Culvert                                      | Width – 2 m;<br>Height – 2 m     |                                      | Not a mitigation structure             |
| 41 | 49.365        | Culvert   | 2 x 1.2 m                          |  | 2 x 1.2 m                        |                                      | Not a mitigation structure             |
| 42 | 49.700        | Culvert   | 1 m                                |  | 1 m                              |                                      | No structure in                        |



|    |        |             |                              |             |                              |       |                            |
|----|--------|-------------|------------------------------|-------------|------------------------------|-------|----------------------------|
|    |        |             |                              |             |                              |       | KML                        |
| 43 | 49.785 | Culvert     | 3 x 0.9 m                    |             | 3 x 0.9 m                    | 5 x 5 | No structure in KML        |
| 44 | 50.400 | Culvert     | 3 x 0.9 m                    |             | 3 x 0.9 m                    |       | Not a mitigation structure |
| 45 | 50.645 | Box Culvert | Width – 2 m;<br>Height – 2 m | Box Culvert | Width – 2 m;<br>Height – 2 m |       | Not a mitigation structure |

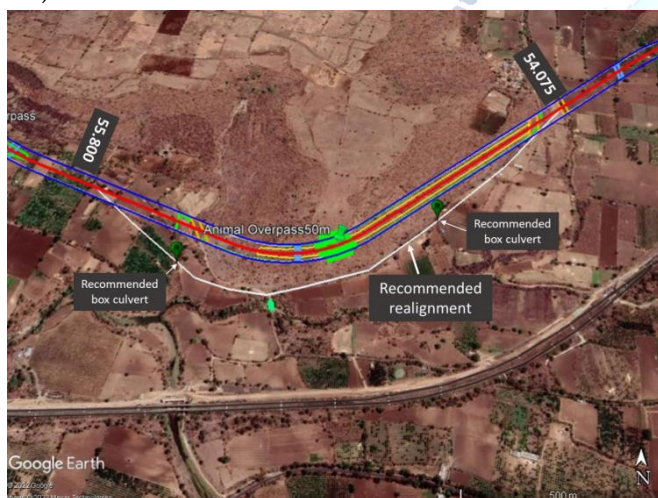
| SN | Location (Km) | Earlier Proposed Structure as per Forest Proposal | Earlier Proposed Span/ Opening (m) | Modified Structure considering Wildlife crossing | Modified Span/ Opening (m)                            | Recommended Structure Dimensions (m) | Remarks                             |
|----|---------------|---|------------------------------------|--|---|--------------------------------------|-------------------------------------|
| 46 | 51.225        | Culvert   | -                                  | Culvert  | -   |                                      | Not a mitigation structure          |
| 47 | 51.785        | Minor Bridge                                      | Width 30 m;<br>Height 10 m         | Minor Bridge                                     | Width 30 m;<br>Height 10 m                            |                                      | Recommended                         |
| 48 | 50.900        | Flyover   | Width – 30 m;<br>Height 5.5 m      | Flyover  | Width – 30 m;<br>Height 5.5 m                         |                                      | Not a mitigation structure          |
| 49 | 51.685        | Underpasses                                       | Width – 12 m;<br>Height 4.5 m      | Underpasses                                      | Width – 12 m;<br>Height 4.5 m                         |                                      | Not a mitigation structure          |
| 50 | 52.025        | Box Culvert                                       | Width – 2 m;<br>Height 2 m         | 52.025   | Box Culvert   |                                      | Not a mitigation structure          |
| 51 | 52.475        | ROB/Flyover                                       | Width – 98 m;<br>Height 13 m       | ROB/Flyover                                      | Width – 98 m;<br>Height 13 m                          |                                      | Not a mitigation structure          |
| 52 | 53.150        | Culvert   | -                                  | Culvert  | -   | 5 x 5                                | Recommended                         |
| 53 | 53.800        | Culvert   | -                                  | Culvert  | -   | 5 x 5                                | No details provided;<br>Recommended |
| 54 | 54.075        | Minor Bridge                                      | Width 12 m;<br>Height 6 m          | Minor Bridge                                     | Width – 2 no. x 6 m + 1 no. x 12 m = 24 m; Height 6 m |                                      | Recommended                         |
| 55 | 54.162        | Underpasses                                       | Width – 12 m;<br>Height 4.5 m      | Underpasses                                      | Width – 12 m;<br>Height 4.5 m                         |                                      | Not a mitigation structure          |
| 56 | 54.370        | Culvert   | -                                  | Deleted  | -   |                                      |                                     |
| 57 | 54.590        | Culvert   | -                                  | Deleted  | -   |                                      | Realignment recommended             |
| 58 | 54.800        | Box Culvert                                       | Width – 2 m;<br>Height 2 m         | Deleted  | -   |                                      |                                     |
| 59 | 54+995        | -   | -                                  | Animal Overpass                                  | 50 m wide   |                                      |                                     |
| 60 | NA            | -   | -                                  | Minor Bridge                                     | Width – 20 m;<br>Height 4.5 m                         |                                      |                                     |
| 61 | 55.120        | Culvert   | -                                  | Culvert  | -   |                                      |                                     |

| SN | Location (Km) | Earlier Proposed Structure as per Forest Proposal | Earlier Proposed Span/ Opening (m) | Modified Structure considering Wildlife crossing | Modified Span/ Opening (m)           | Recommended Structure Dimensions (m) | Remarks                     |
|----|---------------|---|------------------------------------|--|--------------------------------------|--------------------------------------|-----------------------------|
| 62 | 55.400        | Underpasses                                       | Width – 12 m;<br>Height 4.5 m      | Underpasses                                      | Width – 12 m;<br>Height 4.5 m        |                                      | Not a mitigation structure  |
| 63 | 56.130        | Culvert   | 1.2                                | -  | -                                    | 5 x 5                                | Recommended                 |
| 64 | 56.300        | -   | -                                  | Underpass  | Width – 12 m x 2 no.; Height – 4.5 m |                                      | Recommended with height 5 m |
| 65 | 56.872        | Culvert   | 1.2                                | -  | -                                    | 5 x 5                                | Recommended                 |
| 66 | 57.200        | Culvert   | -                                  | Culvert  | -                                    | 5 x 5                                | No details provided         |

|    |        |              |                               |              |                           |       |                            |
|----|--------|--------------|-------------------------------|--------------|---------------------------|-------|----------------------------|
| 67 | 57.408 | Minor Bridge | Width 15 m;<br>Height 8 m     | Minor Bridge | Width 15 m;<br>Height 8 m |       | Recommended                |
| 68 | 57.540 | Minor Bridge | Width 12 m;<br>Height 8 m     | Minor Bridge | Width 12 m;<br>Height 8 m |       | Recommended                |
| 69 | 57.600 | Minor Bridge | Width 15 m;<br>Height 8 m     | Minor Bridge | Width 15 m;<br>Height 8 m |       | Recommended                |
| 70 | 57.730 | Culvert      | -                             | -            | -                         | 5 x 5 | Recommended                |
| 71 | 58.100 | Culvert      | -                             | -            | -                         | 5 x 5 | Recommended                |
| 72 | 58.230 | Underpasses  | Width – 12 m;<br>Height 4.5 m | -            | -                         |       | Not a mitigation structure |
| 73 | 58.907 | Minor Bridge | Width 15 m;<br>Height 5 m     | -            | -                         |       | Recommended                |
| 74 | 59.620 | Flyover      | Width – 60 m;<br>Height 12 m  | -            | -                         |       | Not a mitigation structure |

#### 4.1.3 Realignment of NH 353J between ch. 54.075 and 55.800

The proposed alignment between chainages 54.100 and 55.550 bisects an intact patch of scrub forest. Therefore, realignment of this section is recommended such that the highway goes around the patch and not through it (Fig. 4.2). Two additional box culverts are recommended on the realigned stretch, each measuring 20 x 5 m (Table 4.2).



**Fig.4.2: Realignment of NH 353J between chainage km. 54.075 and 55.800 to avoid fragmentation of the forest patch**

**Table 4.2: Details of crossing structures to be built on the realigned highway section between ch. 54.075 and 55.800.**

| SN | Latitude      | Longitude     | Dimensions (m) |
|----|---------------|---------------|----------------|
| 1  | 21°15'47.93"N | 78°37'29.44"E | 20 x 5         |
| 2  | 21°15'43.19"N | 78°37'2.74"E  | 20 x 5         |

## 5. CONCLUSION

The expansion of road infrastructure, particularly the four-laning of the Nagpur-Katol section of NH-353J, presents a complex interplay between developmental

benefits and environmental costs. Road development significantly affects both the biotic and abiotic components of ecosystems by altering population dynamics of flora and fauna, disrupting the natural flow of materials and nutrients, modifying landforms and hydrological patterns, and introducing invasive species and pollutants into the environment. These changes inevitably affect ecosystem services and the long-term sustainability of the region. This critical study highlights that while the economic and connectivity benefits of highway expansion are evident, the comprehensive environmental impact—especially concerning air quality, soil degradation, water pollution, habitat fragmentation, and human health risks—remains insufficiently evaluated. Additionally, the socio-economic conditions of the communities residing along the highway corridor demand closer scrutiny, as they are directly exposed to both the opportunities and adverse impacts arising from such infrastructure projects.

## Conflict of interest statement

Authors declare that they do not have any conflict of interest.

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